

The Series I-228 flow sensors feature a six bladed impeller design with a proprietary non-magnetic sensing mechanism. The forward swept impeller shape provides higher, more consistent torque than four bladed impeller designs and is less prone to be fouled by water borne debris. The forward curved shape coupled with the absence of magnetic drag provides improved operation and repeatability even at lower flow rates. This is especially true where the impeller is exposed to metallic or rust particles found in steel or iron pipes. As the liquid flow turns the impeller, a low impedance square wave signal is transmitted with a frequency proportional to the flow rate. The signal can travel up to 2000' between the flow sensor and the display unit without the need for amplification. All sensors except irrigation versions are supplied with 20' of 2-conductor 20 AWG shielded U.L. type PTLC 105°C cable.



Series I-228 Tee Sensors

The tee mounted flow sensors consist of a standard I-220BR or I-220SS mounted in a 2" or 2.5" tee.

Model I-228B - brass/bronze sensor mounted in a bronze tee.

Model I-228CB - brass/bronze sensor mounted in a cast iron tee.

Model I-228CS - stainless steel sensor mounted in a cast iron tee.

Model I-228SS - stainless steel sensor mounted in a stainless steel tee.

I-228 Series Metal Tee Sensors Ordering Matrix (2" to 2½")

Example: I-2		28	BR	20	0	5	-	0	2	1	1
STYLE	Tee Mounted Insert Sensor (2" and 2.5" only)		28								
MATERIAL	Brass/Bronze		BR								
	Stainless Steel (2" and 2.5" only)		SS								
	Tee - Carbon Steel Sensor Brass		CB								
	Tee - Carbon Steel Sensor Stainless Steel		CS								
Size	2"		20								
	2.5"		25								
Electronics Housing	PPS		0								
ELECTRONICS	Magnetic		2								
	FM/CSA Approved		4								
	Standard		5								
	IR-Irrigation		6								
O-RING	Viton®		0								
	EPDM		1								
	Buna N		8								
SHAFT	Zirconia Ceramic		0								
	Hastalloy C		1								
	Tungsten Carbide		2								
	Titanium		3								
	Monel		5								
	316 Stainless Steel		6								
	Tantalum		7								
IMPELLER	Nylon		1								
	Tefzel®		2								
BEARING	Pennlon		1								
	Tefzel®		2								
	Teflon®		3								

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Specifications

Wetted Materials (except tees)

- See Ordering Matrix

Sensor Sleeve and Hex Adapter for I-228BR and I-228CB

- Sleeve: Admiralty Brass, UNS C44300; Hex Adapter: Valve Bronze, UNS C83600

Sensor Sleeve and Hex Adapter for I-228SS and I-228CS

- 300 Series Stainless Steel

Tee for I-228BR

- Cast Bronze, Class 125 Per ASME B16.15, and Copper Coupling

Tee for I-228SS

- Cast 316 Stainless, Class 150

Tee for I-228CB and I-228CS

- Cast Iron, Class 125 Per ASME B16.4

Temperature Ratings

- Standard Version:
221°F (105°C) continuous service
- Irrigation Version:
150°F (66°C) continuous service
- High Temperature Version:
285°F (140.6°C) continuous service
305°F (150°C) peak temperature
(limited duration)

Pressure

	At 100°F	At 300°F
I-228B	200 psi	165 psi
I-228CB	175 psi	140 psi
I-220SS	400 psi	325 psi

Recommended Design Flow Range

- 0.5 to 30 ft/sec

Accuracy

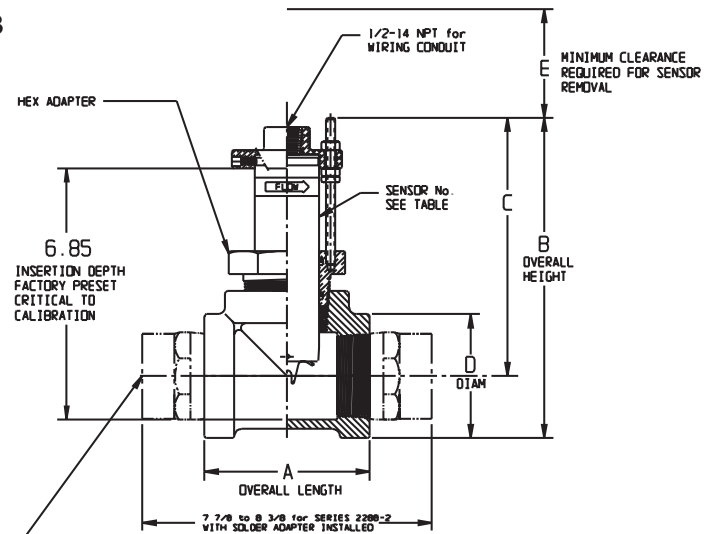
- ± 1.0% of full scale over recommended design flow range

Repeatability

- ± 0.3% of full scale over recommended design flow range

Linearity

- ± 0.2% of full scale over recommended design flow range



THO (2) 2 inch ADAPTERS, THREAD TO SOLDER, SUPPLIED WITH 228B-2 ONLY

NOTE- DIMENSIONS "B" AND "C" MAY VARY +/- 1/4 inch, DEPENDING UPON MAKE-UP ON PIPE THREADS.

I-228CB-2.5	SEE MATRIX	71881T	2.5-8	4.88	9	7	4	6
I-228B-2.5	SEE MATRIX	71883T	2.5-8	4.75	8.78	7	3.56	6
I-228SS-2	SEE MATRIX	71138T	2-11.5	4.5	6.38	6.88	3	6
I-228CS-2	SEE MATRIX	71876T	2-11.5	4.5	8.57	6.88	3.38	6
I-228CB-2	SEE MATRIX	71876T	2-11.5	4.5	8.57	6.88	3.38	6
I-228B-2	SEE MATRIX	71879T	2-11.5	4.25	8.35	6.88	2.94	6
SERIES No COMPLETE	SENSOR No.	TEE No.	NPT	A	B	C	D	E

Transducer Excitation

- Quiescent current 600uA@8VDC to 35VDC max.
- Quiescent voltage (V_{high})
Supply Voltage $-(600uA * \text{Supply impedance})$
- ON State (V_{Low}) Max. 1.2VDC@40mA current limit (15Ω + 0.7VDC)

Electrical Cable for Standard Sensor Electronics

- 20 feet of 2-conductor 20 AWG shielded U.L. type PTLC wire provided for connection to display or analog transmitter unit. Rated to 105°C. May be extended to a maximum of 2000 feet with similar cable and insulation appropriate for application.

Electrical Cable for IR Sensor Electronics

- 48 inches of U.L. Style 116666 copper solid AWG 18 wire w/direct burial insulation. Rated to 105°C.

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